



DBA---

120/140/160/180/200

SYSTEM MANUAL

Automated Motorized Drop Bar Barrier

Spike Systems

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This manual describes the operational requirements of the DBA Drop Arm Barrier as it is normally configured on site.

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Section 1 Pre-Installation Planning and Considerations

1.1 WARNINGS AND NOTICES

The Spike Systems Drop Bar Barriers (DAB) are designed to regulate the flow of traffic through a secure control point. The DBA is also designed and manufactured to ensure personnel safety when the equipment is operated properly and all safety precautions are strictly followed.

Persons responsible for the operation and field maintenance of the system should read this manual carefully before attempting to operate the equipment or perform any service or adjustment procedures.

The Warnings, Cautions, and Notes in this manual represent the following information:

- A WARNING is an operation, procedure or condition that can cause injury or death.
- A CAUTION is an operation, procedure or condition that can cause damage to the equipment.
- A NOTE provides helpful information.

The warnings and cautions that follow apply to all parts of this manual.

WARNING:	POTENTIALLY LIFE-THREATENING HAZARDS MAY EXIST DURING EQUIPMENT OPERATION. ONLY QUALIFIED PERSONNEL SHOULD ATTEMPT TO OPERATE, SERVICE OR MAKE ADJUSTMENTS TO THE HYDRAULIC TRAFFIC CONTROL SYSTEM EQUIPMENT.
WARNING:	FOLLOW THE PRECAUTIONARY INSTRUCTIONS EXACTLY. DO NOT TAKE SHORTCUTS. DO NOT ASSUME THAT SOMEONE ELSE HAS ACTED ON YOUR BEHALF. IF ANY RULE OR PRECAUTION IS NOT CLEAR TO YOU, SEE YOUR SUPERVISOR BEFORE USING THE MACHINE.
WARNING:	THIS UNIT CONTAINS A THERMALLY FUSED ELECTRIC MOTOR. IF THE MOTOR STOPS, DO NOT ASSUME POWER IS NOT PRESENT. UNEXPECTED MOTOR START-UP IS POSSIBLE AFTER THE PROTECTOR TRIPS. DISCONNECT POWER FROM CIRCUIT BEFORE PERFORMING ANY SERVICE TO THE MOTOR. WHEN POWER IS RECONNECTED, RESET PROTECTOR BEFORE ACTIVATING SYSTEM.
WARNING:	TO AVOID PERSONAL INJURY, BE AWARE THAT VOLTAGES ARE PRESENT IN THE HYDRAULIC TRAFFIC CONTROL SYSTEM. VOLTAGES AS LOW AS 28 VOLTS CAN CAUSE SERIOUS INJURY UNDER SOME CONDITIONS. DO NOT BE MISLED BY THE TERM LOW VOLTAGE.

NOTE: Spike Systems assumes no liability for accident or injury incurred through improper installation, operation, maintenance and use of this equipment.

1.2 Product Model Numbers

The DBA-100/120/140/160 and 200 are available with clear widths of 10, 12, 14, 16 and 20 feet, respectively, as shown in the table below.

Model Number Guide	Spike DBA System	Orientation	Options	Clear Width
	DBA-120	RH or LH	N/A	12'
	DBA-140	RH or LH	N/A	14'
	DBA-160	RH or LH	N/A	16'
	DBA-180	RH or LH	N/A	18'
	DBA-200	RH or LH	N/A	20'

RH Right Hand (placement of Control Cabinet as you drive toward the DBA system.)

LH Left Hand (placement of Control Cabinet as you drive toward the DBA system.)

1.3 Product Family Description and Specifications

The DBA family is an automated drop arm barrier gate that is surface mounted. The product line is designed primarily to prevent against unauthorized vehicles from either entering or exiting a secured control point. Using motorized and solid state components, and with it's customizable control logic, it can easily be adapted to variety of uses, for example, revenue control, rental car agency, security checkpoints, and others.

Operating Time:	Cycle to lower barrier 3 seconds	
	Cycle to raise barrier 3 seconds	
Drive Configuration:	Automated arm control power unit	
Power Requirements:	1-1/2 HP, 110V Single-phase 18A. The unit can be built to	
	meet any local power requirement as to voltage,	
	frequency and phase	
Finish:	Powder Coat: Red or Yellow standard.	
Control Circuit:	The system is completely pre-wired requiring only the	
	connection of the power feed and the control circuits. The	
	circuits and power connections are terminated at the wire	
	connector strips in the electrical control box located in the	
	locked Control Cabinet. The controls are pre-wired to	
	accommodate a wide range of control options including:	
	remote open and close from multiple locations; radio open	
	and close; open by card reader, guard shack, key switch or	
	vehicle detector	
Options:	Radio Receiver-Remote Radio Control, High Security Card	
	Readers, Key Lock Switch, Directional Indication System	

1.4 Right or Left Side Configuration

All DAB system configurations are shipped from the factory as either a right or left hand control, depending on the specific installation requirements. For the purposes of this manual, all drawings depict a left hand control. However, all installation steps are the same regardless of orientation of the Barrier Arm and control.

Spike DAB systems ships to the installation location with all possible assembly and installation steps pre-performed by the factory. Each system is specifically configured to match and address each sales order prior to shipment to the installation location.

The client is responsible for running necessary power to the installation location(s) with separate conduit for low voltage controls. These controls often connect between the Control Cabinet and a guard shack, but optionally can also attach to card readers and other optional system inputs. Prior to commencing any installation steps, the installer should ensure that all power and data connections have been properly installed, connected and configured.

1.5 Spike Systems Arm Barrier Gate (DAB) Product Family Overview

1.5.1 DBA-200 As Installed and Dimensions for Installation Planning

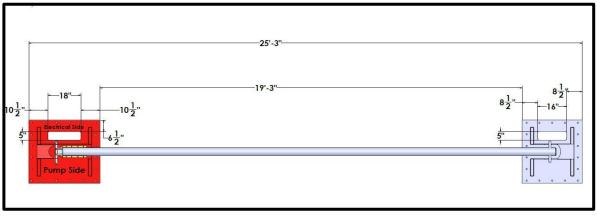
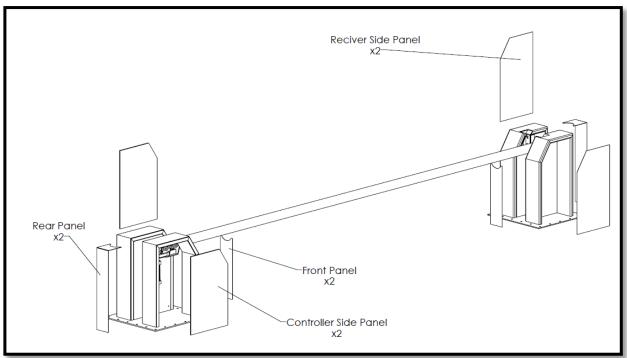


Figure 1 DAB-200 As Installed and Dimensions for Installation Planning

DAB-120	Clear Width	System Width	Left Plate Width	RT Plate width	Plate Depth
	11' 3"	17' 3"	39″	33′	36″
DAB140	Clear Width	System Width	Left Plate Width	RT Plate width	Plate Depth
	13' 3"	19' 3"	39"	33″	36″
DAB160	Clear Width	System Width	Left Plate Width	RT Plate width	Plate Depth
	15' 3"	21' 3"	39″	33″	36"
DAB180	Clear Width	System Width	Left Plate Width	RT Plate width	Plate Depth
	17′ 3″	23′ 3″	39″	33″	36″
DAB-200	Clear Width	System Width	Left Plate Width	RT Plate width	Plate Depth
	19' 3"	25' 3"	39"	33"	36″

4



1.5.1 DAB System Family Parts Identification and Shipping Contents

Figure 2 DBA Product Family Major Component Identification

Shipped Components Not Pictured

- Standard and optional safety signs
- Pre---turned wires for Inductive Control Loops and electronic unit to be installed on TB--1 within Control Cabinet
- Traffic Control lighting and associated installation equipment

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Section 2 – Physical Installation

2.2 Installation Preparation: System Unpacking

All DAB systems are shipped to the installation site on custom designed pallets. An example is shown below. **NOTE** – Use a forklift or a sufficient number of laborers to lift the shipped pallets, the Control Cabinet (shown on the left), and the Non-Control Cabinet (shown on the right), the Arm Barrier Gate assembly (not pictured). The use of safety gloves is advised whenever lifting or handling DAB cabinets and components. Unbolt the Control and Non-Control Cabinets from the custom pallet using a 1/2" wrench or ratcheting socket.

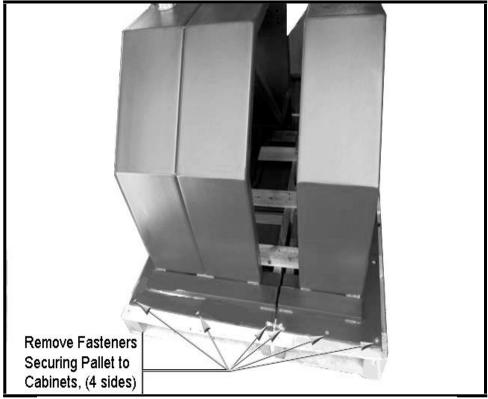


Figure 3 Control and Non-Control Cabinets Secured to Shipping Pallet

Tool Required	Tool Type	Tool Specification
	1⁄2" Wrench/Socket	To remove hardware
		securing system
		cabinets to pallets
	Safety Gloves	

Component(s) Weights	Component(s) Weight (pounds	
	Cabir	nets
	Pallet with Control and Non-	860
	Control Cabinet	
	Control Cabinet	495
	Non-Control Cabinet	330
	Arm	
	DAB-100 Arm	42
	DAB-120 Arm	50
	DAB-140 Arm	59
	DAB-160 Arm	67
	DAB-180 Arm	76
	DAB-200 Arm	84

All weights are *approximate* and may vary or change without notification.

Prior to any installation process, ensure that the area where the Spike System is to be installed is free of any debris to ensure that all components rest squarely on the ground.

Tool Required	Tool Type	Tool Specification
	Broom and dust pan;	As available to clean
	air compressor and	surface where system
	or vacuum cleaner	is to be installed

2.4 Drop Arm Barrier (DAB) System Installation

For ease of installation, it is recommended that the inner panels be removed from the Control and Non-Control Cabinet assemblies. The illustration below shows both inner panels exploded from the assembly view of a DAB.

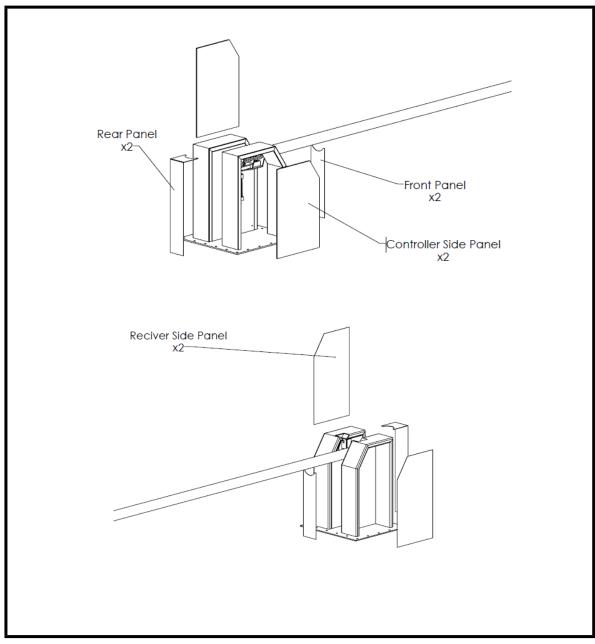


Figure 4 Inner Panel Removal from Control and Non-Control Cabinets

Tool Required	Tool Type	Tool Specification
	Wrench/Socket	7/16"

2.5 Pre-Installation: Ensure Power and Data Conduits are in Place

Verify that the client-supplied power conduit and any low voltage data connections, for example to a guard shack for a control switch, are properly installed beneath where the Control Cabinet will be secured.

Any other options to be installed, for example cabling for an electronic card reader, should have the conduit run to the Control Cabinet prior to positioning the Control Cabinet in place. Once the Control Cabinet has been anchored to the ground, it is very difficult to route any cabling into the unit. (Drilling into the side of the unit is not recommended.) For this reason it is imperative to ensure that all power and control data wiring be properly installed prior to installation. Cabling for control data must always be run in a separate conduit from AC power.

2.6 Pre-Installation Considerations: Inductive Loop Vehicle Detector

If the installation is to include an Inductive Control Loop Detector, the rectangular loop should be cut and prepared prior to the system installation process.

IMPORTANT NOTE — the cut that leads from the loop to the area under the Control Cabinet must be cut and extended under the base of the cabinet prior to any other installation steps.

Tool Required	Tool Type	Tool Specification
	Concrete Saw	3/16" Blade
		depth set to 2",
		unless otherwise
		specified
	Inductive Loop Vehicle	As supplied by factory
	Detector or Saw Cut	
	Control Module	
	(option)	
	Broom, vacuum or air	To clean debris after
	compressor	saw cut is performed
	Pizza wheel, putty	To place wires into cut
	knife or screwdriver	groves evenly
	Sealant for Inductive	Self-leveling concrete
	Loop Vehicle Detector	(Sikaflex SL or similar)
	or saw cut loop	

2.7 Saw Cut Inductive Loop Vehicle Detector as Preparation for Installation

If the installation is to include an Inductive Loop Vehicle Detector (saw cut control loop), follow the instructions precisely as defined by the option's manufacturer.

To prepare the installation for a saw cut loop, first place Control Cabinet in desired location for <u>temporary</u> positioning only.

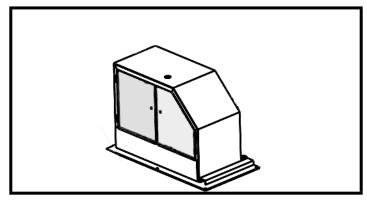


Figure 5 Temporary Placement of Control Cabinet to Mark Location of Saw Cut beneath the Control Cabinet

Tool Required	Tool Type	Tool Specification
	Forklift for unit	If a forklift is not
	placement	available, use
		sufficient labor to lift
		and place the Control
		Cabinet in position

Mark the path for saw cut underneath where cabinet will be installed. The location of where the Inductive Loop Vehicle Detector wires should be routed out of the saw cut loop will be near where power and other data conduit will be located under the Control Cabinet

Once the path for the saw cut control wires has been established, remove the cabinet from its temporary installation position to gain access to the ground beneath.

Saw cut the path under where Control Cabinet will be located.

The hidden line figure below shows the extension of the cut to the proper approximate location beneath the Control Cabinet.

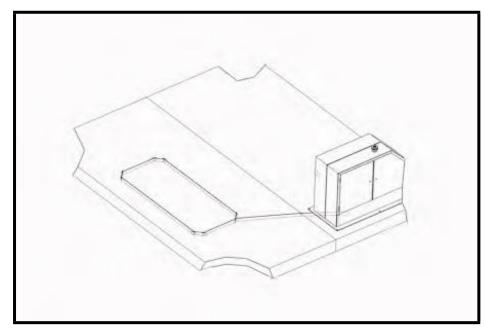


Figure 6 Inductive Loop Vehicle Detector (Saw Cut Loop) Beneath Cabinet

Refer to Appendix B for further information on the Optional Inductive Vehicle Detector installation.

Note — Ensure there is enough spare loop wire by leaving at least 12 inches of slack (beyond what is required to reach the control panel termination point) as a service loop.

2.8 Cabinet Placement and Preparation

2.8.1 Main Control Cabinet

Place the Control Cabinet over the electrical conduit. Conduit should come up through the slotted base plate hole. Align the control cabinet in the final location. Do not anchor the control cabinet to the concrete. This will be done later

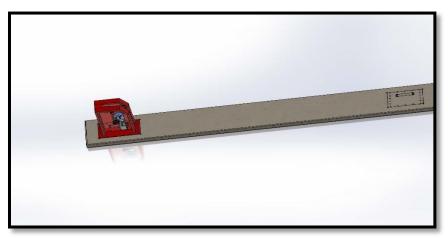


Figure 7 Locate Control Cabinet over Electrical Conduit

2.8.2 Position the Non-Control Cabinet

Install the non-control cabinet over opposite end of electrical conduit using spacing provided in figure 8. Do not anchor to the concrete. This will be done later

Tool Type	Tool Specification
Forklift for unit	If a forklift is not
placement	available, use
	sufficient labor to lift
	and place the Control
	Cabinet in position
	Forklift for unit

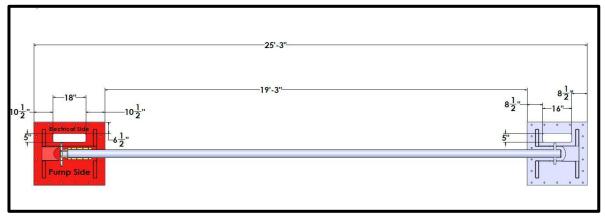


Figure 8 Locate Non-Control Cabinet near the Plate and Hinge for Installation

DAB-120	Clear Width	System Width	Left Plate Width	RT Plate width	Plate Depth
	11' 3"	17' 3"	39"	33'	36"
DAB-140	Clear Width	System Width	Left Plate Width	RT Plate width	Plate Depth
	13' 3"	19' 3"	39"	33"	36"
DAB-160	Clear Width	System Width	Left Plate Width	RT Plate width	Plate Depth
	15' 3"	21' 3"	39"	33″	36"
DAB-180	Clear Width	System Width	Left Plate Width	RT Plate width	Plate Depth
	17' 3"	23' 3"	39"	33″	36"
DAB-200	Clear Width	System Width	Left Plate Width	RT Plate width	Plate Depth
	19' 3"	25′ 3″	39"	33″	36″

2.8.3 Install Main Gate Arm

Install the main gate arm into the control side clamp. See figure 9

Tool Required	Tool Type	Tool Specification
	Allen Wrench	3/8" bolts
	Allen Wrench	1/2" bolts

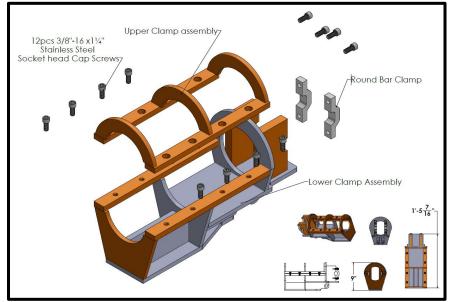
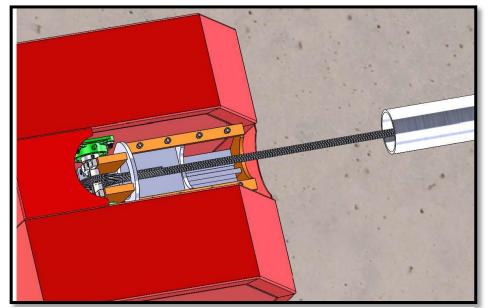


Figure 9 Control Side Arm Clamp



1. Slip $\frac{3}{4}$ " cable through 4" aluminum gate arm all the way to the other end. See figure 10

Figure 10 Aluminum Gate Arm Cable

- 2. Slide aluminum tube in to the arm clamp until the aluminum tube bottoms out in the back of the clamp.
- 3. Install upper bar clamp using 8 3/8" socket head cap screws. Do not tighten the socket head cap screws. This will be done at a later date. See figure 11.

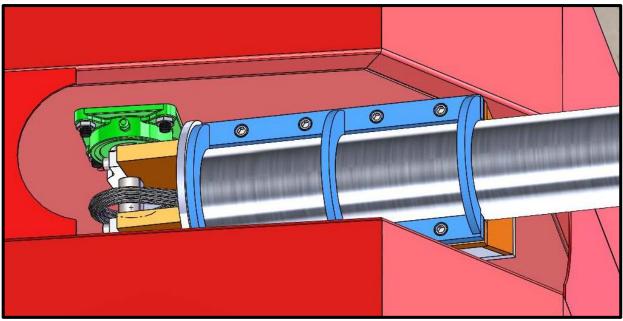


Figure 11 Upper Arm Clam

4. Install 1 $\frac{1}{4}$ " bar on opposite end of aluminum bar. 1 $\frac{1}{4}$ " bar should go through the loop on the cable inside the aluminum tube. See Figure 12



Figure 12 1 ¼" Bar Receiver end of Arm

- 5. Rotate aluminum tube so that the 1 ¼" bar is parallel to the ground
- 6. Rotate 1 ¼" bar so that threaded hole in center of bar is centered in the aluminum tube see figure 14
- 7. Install aluminum end cap on aluminum tube using $\frac{1}{2}$ " x 20 x 4" bolt supplied and torque down to 27ft lbs. See figure 13.8. Tighten the 8 3/8" socket head cap screws installed during step 3 and torque down to 11ft lbs.

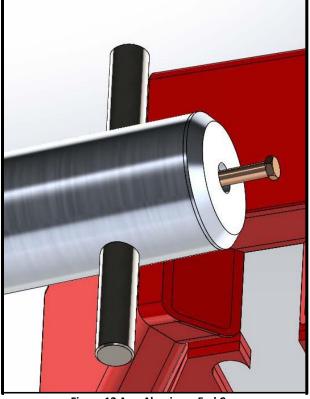


Figure 13 Arm Aluminum End Cap

Make sure gate arm control and non-control cabinets are aligned to that the aluminum arm sits 9. centered in the non-control cabinet with the end of the arm location on the receiver. See figures 14 and 15.

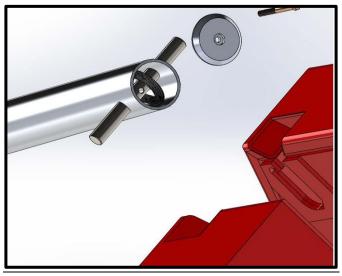


Figure 14 Aluminum Arm Alignment above Receiver

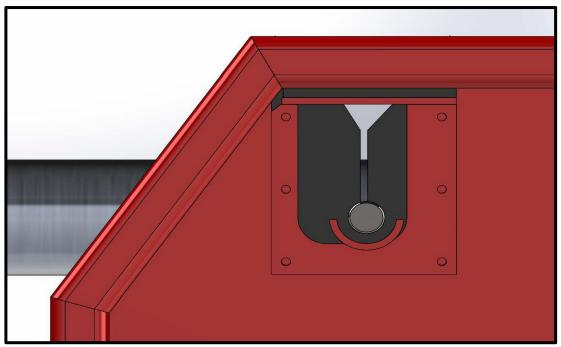


Figure 15 Aluminum Arm in Receiver

2.9 Installation of Concrete Anchors

2.9.1 System View Prior to Anchor Installation

Before concrete anchors are installed, the DBA system should resemble the figure below.

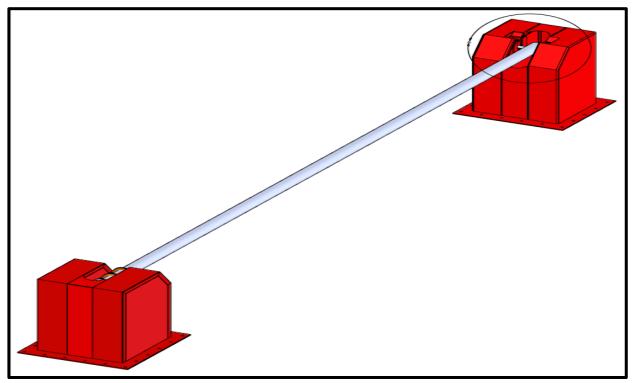


Figure 16 System View Prior to Anchor Installation

2.9.2 Anchor Bolt Installation

Spike DBA systems are anchored to the ground with Hilti 4" x 5/8" concrete anchors as shown in Figure 17. Use a 5/8" masonry drill bit to pilot holes for the anchors at least 4 inches deep. Remove all dust and debris with an air compressor and ensure that the pilot holes are as clean as possible.

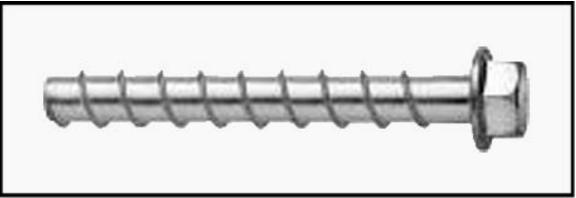


Figure 17 Hilti Concrete Anchor Bolt (4" x 5/8")

Tool Required	Tool Type	Tool Specification
	Hammer Drill or	
	similar for concrete	
	drilling	
	Concrete Bit	5/8" masonry bit. Drill
		a minimum depth of
		4″
	Air Compressor or	To remove dust and
	similar	debris from drilling
	Wrench/Socket	15/16"
	Concrete Anchors	5/8" x 3.5" Hilti
		Concrete Screw
		Anchor

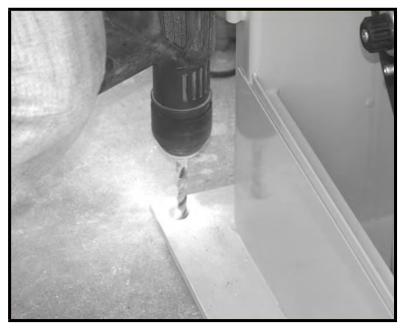


Figure 18 Drilling Pilot Holes for Concrete Anchors



Figure 19 Secure Anchors with Wrench for Final Attachment

Section 3 Electrical Installation

3.1 AC Power Connection

The client-supplied power is to be connected to the 4-gang junction box via flexible conduit. The flexible conduit and power wires are to be routed through the bottom of the junction box in the location shown in the photo below. Local code may require that a licensed electrical contractor perform this step.

NOTE – The Switch on the 4-gang junction box, when switched to the ON position, allows power to flow to the Spike system from the AC power source.

WARNING — When servicing the system, this switch should be placed in the OFF position and the power going to the junction box should be shut off at the breaker box. When AC power is OFF at this switch and breaker box, voltages may still be present within the Spike System Control Box. Use caution.

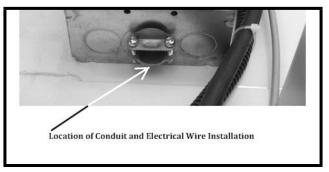


Figure 20 AC Power Junction Box Inside Control Cabinet

Tool Required	Tool Type	Tool Specification
	Flexible Conduit	To connect power
		conduit stub-up to 4
		gang box
	Conduit Fitting	To connect flexible
		conduit to client-
		installed rigid conduit
	Flat Blade Screw	To open junction box
	Driver	and terminate power
		cables
	Wire Strippers	To make electrical
		connection (Licensed
		contractor)

The figure below shows a typical routing of the flexible conduit that will provide power to the PBG system. A locally licensed electrical contractor should perform electrical power connection to the Spike System.

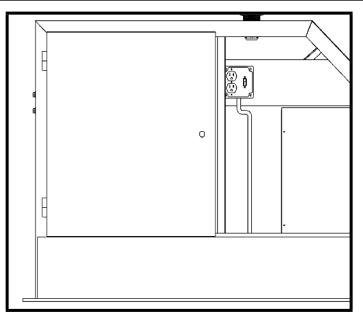


Figure 21 Location of Flexible Conduit Installation to AC Junction Box

(Note: The bend in the flexible conduit should be more gradual than depicted above.

3.2 Test Locations and Set Limit Switches

Locate the upper and lower limit switches on the side of the control cabeint

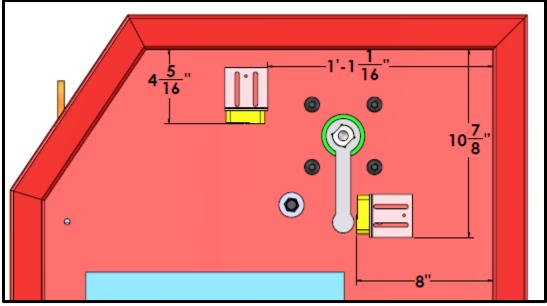


Figure 22 Limit Switches Location

It may be necessary to make a slight adjustment to the upper and lower limit switches. Turn on power to the control cabinet. With the arm in the lower position adjust the lower limit switch by loosening the two screws on the limit switch bracket. See figure 22. Move the limit switch up or down until the light on the limit switch is on. Then install the TEKS set screw provided in the lower hole in the limit switch bracket. See Figure 22. Move the arm to its upper position and Repeat this procedure for the upper limit switch.

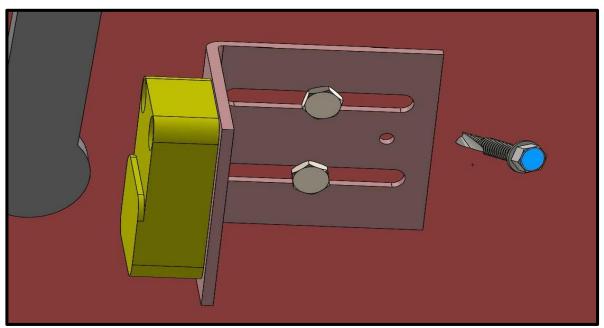
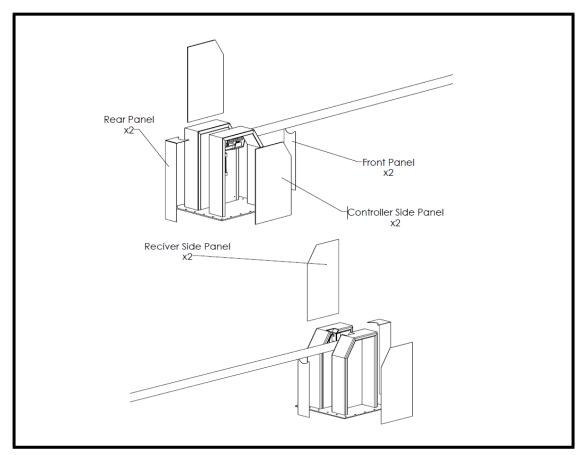


Figure 23 View of Upper and Lower Limit Switches

3.3 Replace Inside Panels for Control and Non-Control Cabinets

At this time, replace the inner panels of both the Control and Non---Control Cabinets as shown in the figure 23.



Tool Required	Tool Type	Tool Specification
	Wrench/Socket	7/16 "

3.4 Traffic Control Signal Mounting

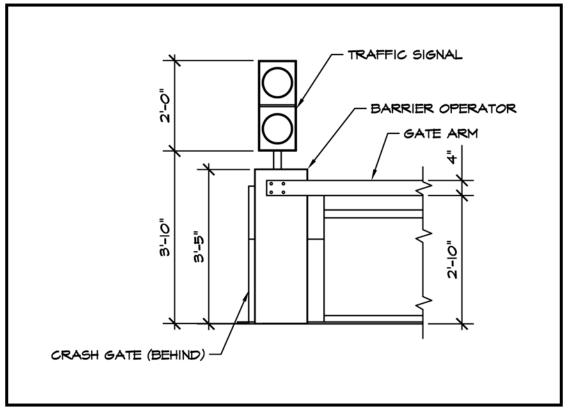


Figure 25 Traffic Control Lighting Installation Guidelines

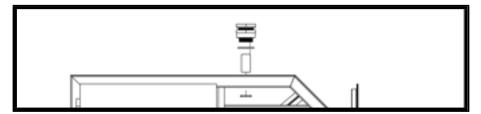


Figure 26 Location of Traffic Control Mounting Adapter, Control Cabinet

Install the traffic control light fixture as shown in the figure above. This step is often performed at the factory. Thread the wires for the signal through the pole and flange for attachment at the control panel.

Tool Required	ТооІ Туре	Tool Specification
	Channel Locks	Large size to secure
		mounting hardware

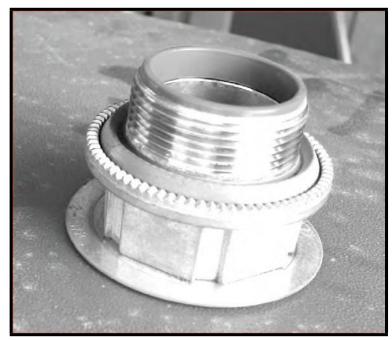


Figure 27 Assembled Traffic Control Mounting Adapter, Control Cabinet

3.4.1 Wiring for Traffic Control Signal

As shown in the figure below, the wiring for the traffic control signal terminates on TB2 (terminal block on right side). The yellow light signal connects to terminal 9, the red light signal wire connects to terminal 10, and the common wire connects to terminal 47.

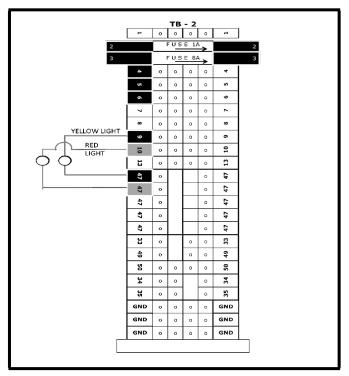


Figure 28 Traffic Control Signal Wiring

Tool Required	Tool Type	Tool Specification
	Screw Driver	Flat, Small
	Wire Strippers	If required for cable
		connection

3.5 Wiring for Remote Operating Switch (Guard Shack, Typically)

As indicated in the figure below, a field connection barrier operated switch or control is wired to TB2. The Common wire is attached to terminal 4, the Open wire is attached to terminal 5, and the Close wire is attached to terminal 6.

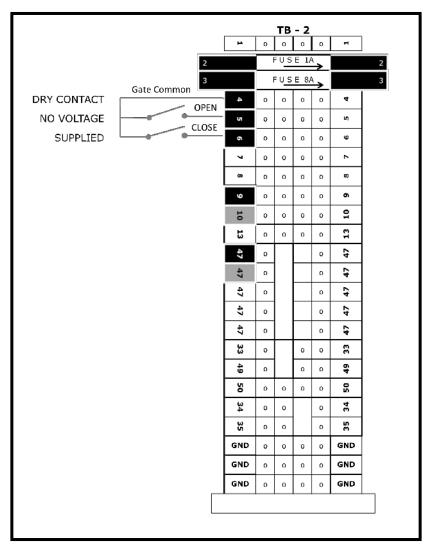


Figure 29 Installation Location of Field Connection Barrier Operator

Tool Required	Tool Type	Tool Specification
	Screw Driver	Flat, Small
	Wire Strippers	If required for cable
		connection

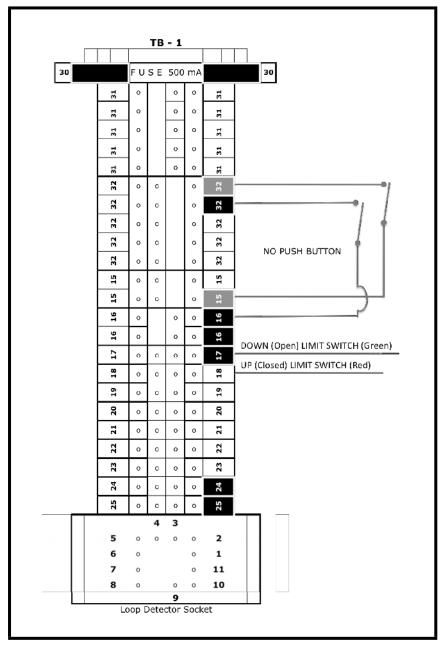
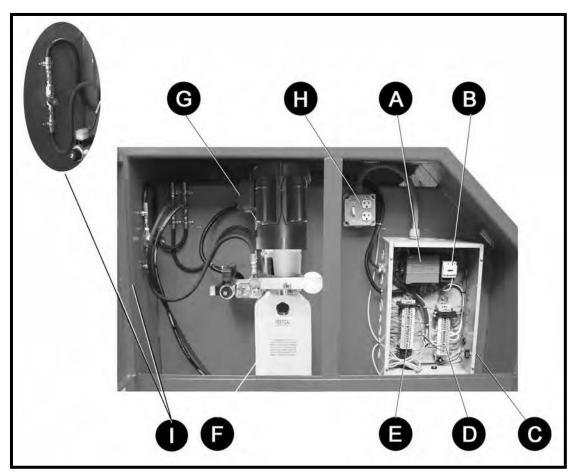


Figure 30 Limit Switch Wiring (Usually Performed at Factory)



3.6 Installation Electrical Reference Information

Figure 31 Electronic Control Panel Components, Control Cabinet

Component Identification	Photo Callout	Component
	A	Siemens S7-1200 PLC
	В	Schneider Control Relay LC1 D25
	С	Momentary On-Off Toggle Switch
	D	TB2 Terminal Block
	E	TB1 Terminal Block
	F	Hydraulic Fluid Reservoir
	G	Leeson 1.5 HP Motor/Pump
	Н	AC Junction Box with Master Power Switch
	I	Flow Control Valve



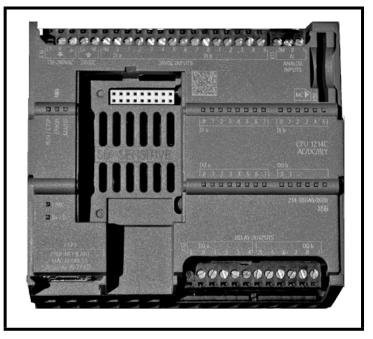
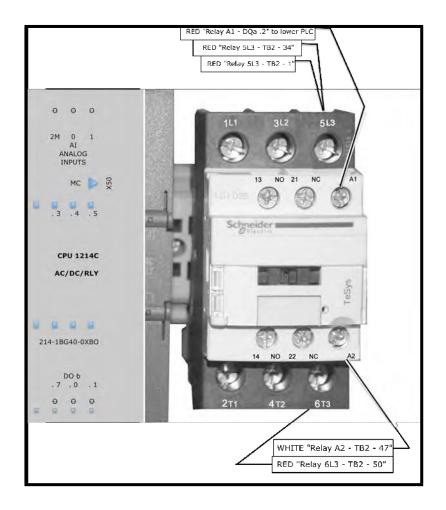


Figure 32 Siemens S7-1200 PLC, Control Cabinet -- With (Top) and Without (Bottom) Covers Removed



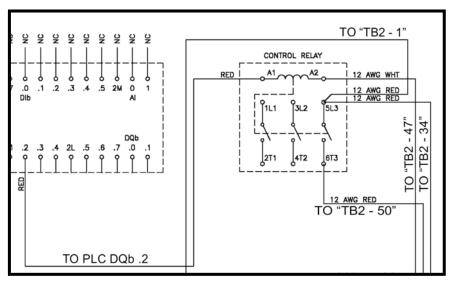


Figure 33 Schneider LC1 D25 Relay, Control Cabinet

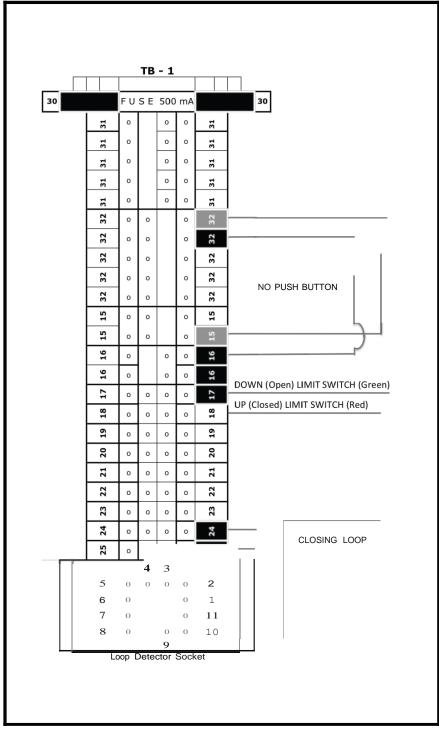


Figure 34 TB 1 Terminal Block, Installation Wiring, Control Cabinet

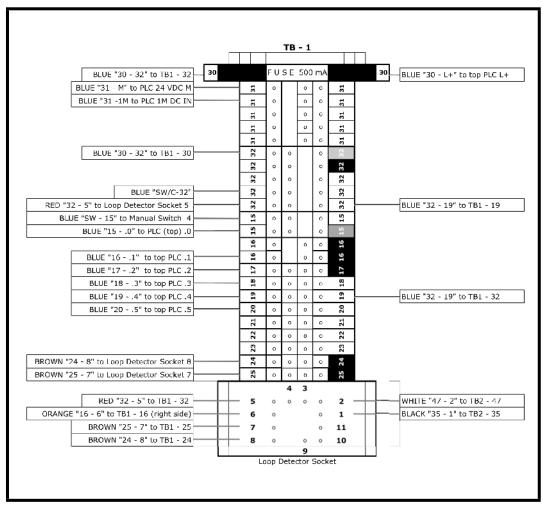


Figure 35 TB 1 Terminal Block, Factory Wiring, Control Cabinet

					_			
			-	_	- 2	_		
RED "1 - 5L3"	to Control Relay 5L3	- <u></u>	0	0	0		T.	RED "1 - 2"
RED "2	- L1" bottom of PLC	2	-	FUS		→	2	RED 2-3" / RED '1 - 2"
RED	D "3 - 1L" top of PLC	ω	-	FUS	E 8/	→	3	RED "2 - 3"
		4	0	0	۵	0	4	RED "4 - 2L" to bottom PLC
		5	0	0	۵	0	ŝ	RED "57" to bottom PLC
		6	0	0	α	0	9	RED "60 DQ b" to bottom PLC
		7	0	0	٥	0	7	RED "70 DQ a" to bottom PLC
		88	0	0	٥	0	ŝ	RED "81" to bottom PLC .1
		9	0	U	u	υ	o,	RED "93" to bottom PLC .3
		10	0	0	α	0	10	RED "104" to bottom PLC .4
		13	0	0	α	0	13	
		47	0			0	47	WHITE "No Marking" to top PLC N
WHITE "No Marking"	PLC N to top of PLC	47	•			0	47	WHITE "No Marking" Control Relay A2
WHITE "No Mark	ing" Loop Control #2	- 4	0			0	47	
		47	0			0	47	
		47	٥			0	47	WHITE "47 - 33" to TB2-33
		33	0		0	0	33	WHITE "17 - 33" to TB2-17
WHITE	"49 - AC N" to pump		0		0	0	49	
BLACK "	50 - AC LI" to pump	- 5	٥	0	۵	0	20	RED "50 - 6T3" to Control Relay 6T3
		34	0	0		0	34	RED "34 - 5L3 to Control Relay 5L3
	I" to Loop Control #1	- 35	٥	0		0	35	
GREEN to GND S	witched Junction Box	GND	•	0	α	0	GND	
GREE	EN to GND top of PLC	GND	•	0	α	0	GND	GREEN to GND Stud
		GND	0	0	α	0	GND	

Figure 36 TB 2 Terminal Block, Factory Wiring, Control Cabinet

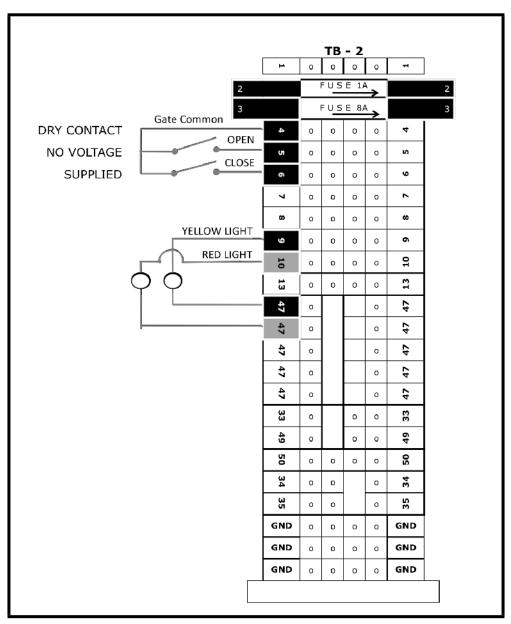


Figure 37 TB 2 Terminal Block, Installation Wiring, Control Cabinet

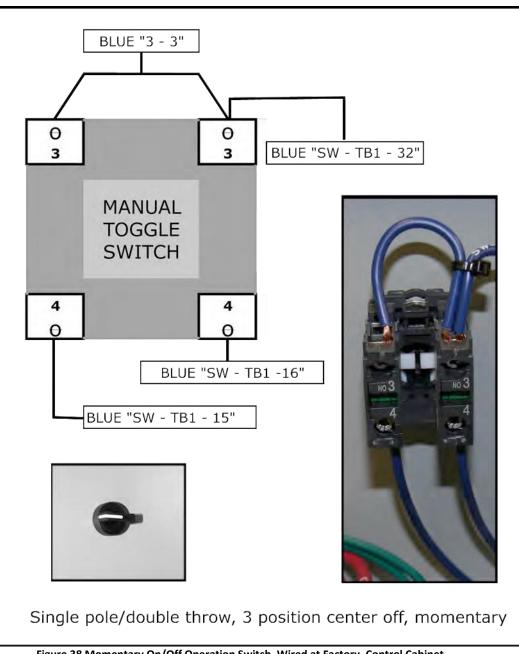


Figure 38 Momentary On/Off Operation Switch, Wired at Factory, Control Cabinet



Figure 39 Momentary Switch in OFF or Neutral Position



Figure 40 Momentary Switch in Up (Raise) Drop Arm Barrier



Figure 41 Momentary Switch for DOWN or Lower Drop Arm Barrier

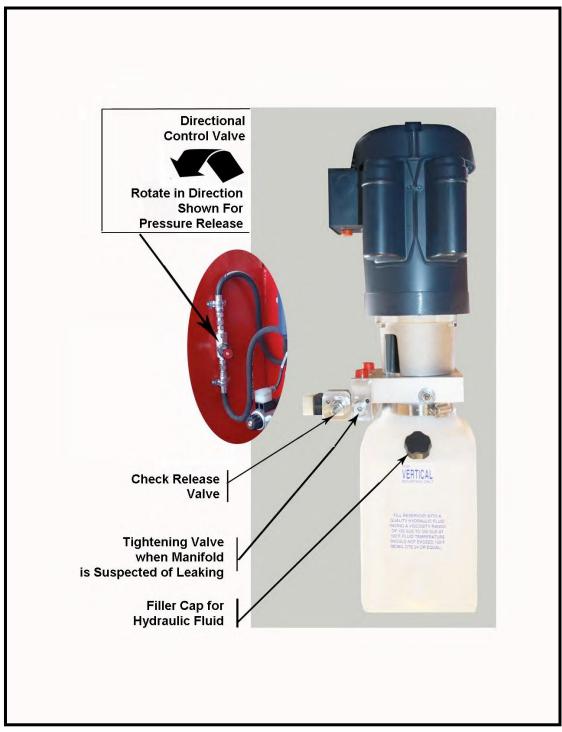


Figure 42 Motor/Pump and Fluid Reservoir, Control Cabinet

Section 4 -- System Operation and Maintenance

4.1 Drop Arm Barrier Manual Operation

When all electrical connections have been made for the system, including all options, apply power to the system via the AC circuit breaker. Next, ensure that the power switch on the 4---gang electrical junction box is placed in the ON position.

Before testing the remote access devices (for example from a control shack), it is recommended that the system operation be tested using the manual operating switch, located on the outside of the electronic control compartment within the Control Cabinet. This switch is identified in the figure below. When system functionality has been verified from the manual operating switch, verify all other system controls.

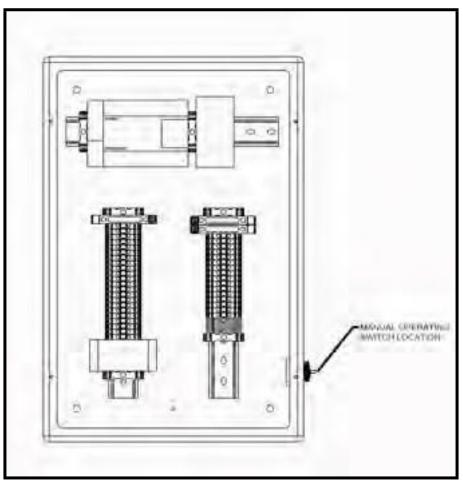


Figure 43 Manual Operating Switch Location

4.2 Drop Arm Barrier Emergency Operation: Manual Arm Lowering

If it ever becomes necessary to lower a Drop Arm Barrier manually, for example in the event of power loss or other unusual situation, open the locking door on the Control Cabinet to gain access to the system hydraulic pump. As pictured below, turning the pump release valve in the clockwise direction will allow the arm to go down manually. Ensure that this valve is turned in the opposite direction (counter---clockwise) once system operation has been restored.



Figure 44 Manual Arm Lowering in Case of Power Loss or Other Unusual Event

4.3 Important Hydraulic Power Unit (Pump) Information

4.3.1 Observations and Recommendations

When connecting AC current, please observe the indicated rotation of the electric motor. Running the motor in the opposite direction of the indication will result in shaft seal damage. All electric connections should be done according to local standards. Failure to comply with local standards <u>and use of non-certified components may result</u> <u>in injury</u>. All hydraulic connections should be made, and the proper fluid should be present in the reservoir before, running the Hydraulic pump.

4.3.2 Seal Kits and Components

To obtain a seal kit, the model number and serial number of the power pack is needed. Most parts are available separately, however the pump is only replaced in whole and separate trust---plates or loose shafts cannot be obtained. In order to ensure the quality and performance of our product, all Hydraulic pumps are tested for performance at the factory.

4.3.3 Hydraulic Hose Connections

Hoses and fittings connected to the pump should be clean and free of any burs, oxidation and carbon deposits. The hydraulic connections must be of adequate pressure rating, and should be inspected on a regular basis to avoid leakage or possible bursting due to high pressure. The size of the hydraulic connections must be determined with the oil flow of the hydraulic pump in mind (1000 PSI) to avoid backpressure in the system. This could create unwanted heat buildup. **The fluid level in the reservoir should be monitored at regular intervals.** A fluid level below the intake strainer will cause damage to the pump due to cavitation's of the pump. The hydraulic pump is designed to stand vertically.

4.3.4 Pump Adjustments

Since the hydraulic pump has a fixed displacement pump installed, oil flow is constant and determined by the speed of the electric motor. Therefore, the pump flow cannot be adjusted. The adjustment for the pressure relief valve will adjust pressure only. It will not increase pump flow. The relief valve is set to a pressure specified when the hydraulic pump was tested. The specified pressure applies to the specific system in which it is installed. The setting can be changed in the field and should be as close as possible to the maximum working pressure of the system. The standard pressure relief valve protects the pump; it should only be adjusted if the pressure reaches an unwanted high level. It is an emergency valve only. It should not be blocked off or turned in completely to avoid bursting of components. Removing the cap nut and loosening the lock nut make adjustments. A clockwise rotation of the adjustment stem increases the pressure and a counter---clockwise rotation decreases pressure. The lock nut should be tightened after adjustment, and the cap nut should be re---installed to avoid changing the setting by vibration and to avoid hydraulic fluid leakage.

Please contact the factory if you have any questions or concerns relating to your hydraulic pump.

4.3.5 On-Going Maintenance Tasks: Hydraulic Pump

WARNING: BEFORE YOU USE A MATERIAL, REFER TO THE MANUFACTURES' MATERIAL SAFETY DATA SHEETS FOR SAFETY INFORMATION. SOME MATERIALS CAN BE DANGEROUS.

Scheduled Maintenance

Period	Maintenance
Daily	Check HPU manifold for leakage.
Weekly	Check HPU reservoir fluid level.
Semi-Annually	Change hydraulic fluid (heavy use).
Annually	Change hydraulic fluid (moderate use).

Material Part Numbers

Description	Brand	Part No.	Quantity
Hydraulic	DEXRON III ATF Fluid	HO-2	3 Liters
Fluid			

4.4 Maintenance Reference Information

Gate Access Controller I/O

Terminal No.	PLC Address	Description	Voltage	Notes
L1	Х	Main Power Terminal Block	110 VAC	
1	Х	Switched Power Terminal Block	110 VAC	
2	Х	PLC Fuse Block	110 VAC	Fuse size 1A
3	Х	PLC Output Fuse Block	110 VAC	Fuse size 8A
47	Х	Neutral	110 VAC	
49	Х	Pump Neutral	110 VAC	Pump Terminal
50	Х	Pump Power	110 VAC	

Gate Access Controller Input 24 VDC

Terminal No.	PLC Address	Description	Voltage	Notes
30	Х	Fuse block F4 +24 VDC fusing PLC power supply (to PLC L+)	+24 VDC	Fuse size 500mA
31	Х	-24 VDC PLC sensor power return	-24 VDC	

Fused from F4 +24 VDC fusing PLC +24 VDC 32 Х Fused @ 500mA sensor power supply (PLC L+ to TB1 30) Sinking 24 VDC Trip signal (OPEN) Dla .0 15 Retract signal (CLOSE) 16 Dla .1 Sinking 24 VDC Dla .2 Limit switch signal (Down position) 17 Dla .3 Limit switch signal (Up position) Sinking 18 24 VDČ 19 ---20 -----21 -22 ---23 ---24 Loop Wire --25 Loop Wire --

Spike Systems: DBA System Family Installation

Gate Access Controller Output

Terminal No.	PLC Address	Description	Voltage	Notes
4	2L	Gate arm controller signal common	N/A	No power from controller
5	.7	Gate arm controller signal open dry contact	N/A	No power from controller
6	DQb .0	Gate arm controller signal closed dry contact	N/A	No power from controller
7	DQa .0	Solenoid Control Valve (down/open) Extend Down	120 VAC	
8	DQa .1	Solenoid Control Valve (up/close) Retract UP	120 VAC	
9	DQa .3	Traffic Control Light (Green/Yellow)	120 VAC	
10	DQa .4	Traffic Control Light (Red)	120 VAC	
11	-	-	-	
12	-	-	-	
13	DQa .2	Pump contactor	120 VAC	

From	То
30 Jumper 32	
32	Inductive Loop Detector 5 (Red)
32	Down Limit Switch (Brown)
32	Up Limit Switch (Black)
30	Dla L+
31	PLC DIa M (24VDC -) PLC DIa 1M Down Limit Switch (Blue) Up Limit Switch (Brown)
22	NC
21	NC
20	PLC Dla .5
19	PLC Dla .4
19 Jumper 32	(Blue)
23	NC
18	PLC DIa .3 Up Limit Switch (Blue)
17	PLC .2 Down Limit Switch (Blue)
16	Inductive Loop Detector 6 Toggle Switch A (Orange)
15	PLC .0 Toggle Switch A (Blue)

Terminal Board 1

From	То	
Jumper 1 to 2	-	
Jumper 2 to 3	-	
1	Schneider, 5L3 (Red)	
4	PLC 2L (Red)	
5	PLC DQb .7	
6	PLC DQb .0	
7	PLC DQa .0	
8	PLC DQa .1	
9	PLC DQa .3	
10	PLC DQa .4	
13	NC	
47	Relay A2 (White)	
Jumper 47 to 33	White Wire	
50	Relay 6T3	
34	Relay 5L3	
GND	Ground Stud	
GND	PLC GND	
GND	Switched Junction Box (Green Wire)	
35	Loop Detector Socket Pin 1 (Black)	
34	Pump (Black Wire)	
49	Switched Junction Box AC N (White)	
47	Directional Control Valve	
47	Directional Control Valve	
47	Control Loop Socket 2 (White)	
47	PLC N (White)	
47	Field Connection Traffic Signal	
13	NC	
10	Traffic Signal Red Light	
9	Traffic Signal Yellow Light	
8	Directional Control Valve Retract (Teeth Up)	
7	Directional Control Valve Extend (Teeth Down)	
6 Barrier Operator Close		
5	Barrier Operator Open	
4	Barrier Operator Common	
3	PLC – 1L	
2	PLC – L1	
1	Control Relay 5L3	

Terminal Board 2

AC Line 120V TB-2 35
AC Neutral TB2-47
NC
NC
Output Relay, Common TB-1 32
Output Relay, Normally Open (Closes for DETECT) TB1-16
Loop Input TB1-25
Loop Input TB1-24
NC
NC
NC

Inductive Loop Vehicle Detector Model LMA-1150-HV

Schneider LC1 D25

(Relay)				
A1	Siemens PLC DQa .2 (Red)			
A2	TB2-47 (White)			
1 L1				
2 T1				
5L3	TB2-1 (Red) TB2-34 (Red)			
6T3	TB2-50 (Red)			

Manual Override Switch (Wired at Factory)

Up	TB1-15	
Center	TB1-32	
Down	TB1-16	

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Appendix A - Warranty

SPIKE SYSTEMS, Inc., hereinafter referred to as **Spike Systems**, warrants it's products will be free from defects in workmanship and materials when installed, and used and serviced as intended, for a period of one (1) year from date of original invoice.

PBG – Automated Hydraulic Plate Barrier Gate Model Numbers – DAB-100/-120/-140/-160/-180/-200

Spike Systems agrees to repair or replace, at Spike Systems choice and expense, any defective product at no additional charge. This warranty extends only to the original Purchaser. It is not transferable to anyone who subsequently purchases, leases, or otherwise obtains the Product from the original Purchaser. This warranty does not cover road surfaces, concrete or other structures, underground equipment or fittings, repair labor, travel time, mileage, shipping, or freight charges, taxes, preventive maintenance and inspections or the replacement of items that are by nature, consumable. No allowance for damages to equipment due to power fluctuations will be considered; a clean power supply is the responsibility of the customer. The warranty is voided if any modifications, changes or additions to the equipment are performed without written approval from Spike Systems. In addition, this warranty may be voided or further limited if required and or recommended repairs, maintenance, or inspections are not carried out as specified, or if defect is due to normal wear, misuse, abuse, accident, installation not in accordance with instructions or applicable codes, unauthorized repair or incidents commonly referred to as Acts of God. Spike Systems retains the right to the final determination as to the cause of any defect.

Except for the warranties set forth herein, **Spike Systems** disclaims all other warranties, expressed or implied or statutory, including but not limited to the implied warranties of merchantability, or fitness or suitability for any particular purpose, activity or location.

Spike Systems will in no event be liable for any loss of business, profits, data or use, or any direct, indirect, incidental or consequential damages resulting from any such defect in materials or workmanship. You agree that repair, replacement or refund, as applicable, under this warranty described herein is your sole and exclusive remedy with respect to any breach of the **Spike Systems** Limited warranty set forth herein.

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Appendix B – Optional Inductive Loop Vehicle Detector Installation

For Specific Installation Instructions, Refer to Manufacturer's Documentation

Cut the rectangle for Inductive Loop Vehicle Detector per manufacturer's instructions and ensure that the loop makes proper connection to the cut that runs under the Control Cabinet. Ensure there is enough spare loop wire to reach the control panel, leaving at least 12 inches of slack (beyond what is required to reach the control panel termination point) as a service loop.

Specific installation instructions can be found at the following Internet sites.

http://www.editraffic.com/

http://www.renoae.com

Note 1 – All systems that include an Inductive Loop Vehicle Detector option ship with sufficient material for a 4' x 6' saw cut loop. It may be advisable in some cases to create a custom saw cut loop for certain installations. To do this, locally acquire sufficient lengths of 18 or 16-gauge wire (14 gauge is acceptable if 16 or 18 gauge are not available). Hand-twist the locally acquired wire per manufacturer's specification for twists per foot. Install the module within Control Cabinet as per normal instructions.

When all saw cuts have been made, blow out any debris and moisture from the sawed area with an air compressor or similar device. Ensure that no sharp objects are in the cut tracks.

Place Inductive Loop Vehicle Detector wires in place by positioning the wires over the cuts, ensuring the proper twists per foot per manufacturer instructions. Standard 4' x 6' loops are shipped with proper wire twists in place.

Using a pizza wheel, putty knife or screwdriver, carefully press wires into cut groves.

Once all wires are in place, seal the cut groves with self-leveling concrete or Sikaflex SL Self-Leveling Sealant or similar. It is important to do this before the Control Cabinet is permanently installed.

B.2 Inductive Loop Vehicle Detector (Saw Cut Control Loop) Relay Connection

The figure below indicates the location where the Inductive Vehicle Loop Detection module is to be attached within the electronic control panel. The pins on this device are keyed so that there is only one correct way to plug in the module. Attach the loop wires to pins 24 and 25 on the Terminal Block marked TB1. Note – TB1 is the vertical terminal on the left in the figure below, and TB2 is on the right.

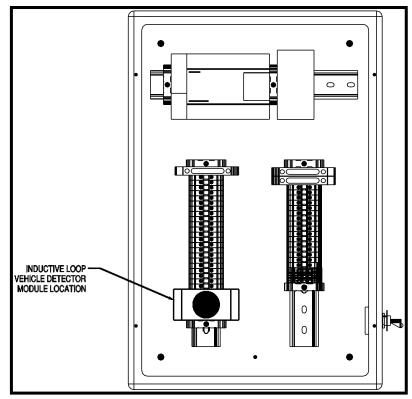


Figure 45 Installation Location of Optional Inductive Vehicle Detection Module

(Saw Cut Control), Control Cabinet)



Figure 46 Typical Inductive Vehicle Detection Module (Saw Cut Control)

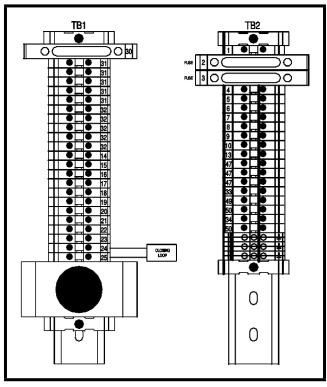


Figure 47 Wiring of Optional Inductive Vehicle Detection Module

Tool Required	Tool Type	Tool Specification	
	Screw Driver	Flat, Small	
	Wire Strippers	If required for cable	
		connection	

Appendix C -- General Safety

C.1 General Safety Considerations

The following safety instructions, and any/all applicable local, city, state and federal regulations/laws/codes are to be observed for the installation and operation of this barricade.

- 1. Locate the barrier away from pedestrian traffic and restrict all pedestrian traffic away from the barricade.
- 2. Locate the barricade far enough from the street so an exiting or entering vehicle can clear the barricade completely while waiting to pull into or out into traffic.
- 3. The closing and opening actions must be observed. The mounting of operating switches or signals outside the field of direct view is not permissible; there must be a line of site between the barrier and the control switches.
- 4. It is forbidden for person or goods to be anywhere within the swing zone or the barrier while in operation. Severe damage. Injury or loss of life may occur.
- 5. Provide adequate nighttime illumination of the unit and signs warning of its presence.

C.2 Safety Signs

The following illustrations depict safety-related signs that are available from Spike Systems to address a range of possible client needs.





















